SEM SELF ETCHING PRIMERS



- Easy to spray no mixing
- Sands quickly and easily
- Offers superior adhesion
- Excellent coverage and hiding increases production
- Great for spot repairs and overall refinishing
- Save money on topcoat material by choosing one of three available colors: 3967() BLACK, 3968() GRAY and 3969() GREEN

BLACK

GRAY

GREEN



SELF ETCHING PRIMER adheres to steel, aluminum and stainless steel. For overall refinishing or spot repairs, **SELF ETCHING PRIMER** is recommended for use under primer surfacers and with most paint systems.

PREPARATION



Clean surface thoroughly with 3837() SEM SOLVE. For overall refinishing, sand with 180 grit paper. For spot repairs, sand with 320 grit paper. Blow off and clean again with 3837(). Mask off adjacent areas not to be primed to protect from overspray.

MIXING



Shake or stir product thoroughly before using.

DO NOT THIN! SELF ETCHING PRIMER is ready to spray. For best results, use at approximately 70°F (21°C).



APPLICATION



Using 25-30 psi from non-HVLP equipment or 8-10 psi at the cap with HVLP equipment, apply 2-3 light coats of **SELF ETCHING PRIMER** allowing 5-10 minutes flash time between coats. Apply only enough coats to achieve hiding. **SELF ETCHING PRIMER** is dry to touch in 15 minutes. Allow one hour dry time before sanding, priming or topcoating. Sanding is not necessary if recoated within 24 hours. Clean spray equipment with lacquer thinner.



TECHNICAL INFORMATION

VOC: 4.75 lb/gal OR 570 g/l

Flash Point: 21°F

Weight Solids: 21% ready to spray Volume Solids: 12% ready to spray Coverage: 360-370 sq/ft per gal @ .5 DFT

ORDERING INFORMATION

DESCRIPTION 3967() SELF ETCHING PRIMER BLACK 3968() SELF ETCHING PRIMER GRAY 3969() SELF ETCHING PRIMER GREEN (1) GALLON, (3) AEROSOL, (4) QUART

